**Technical Bulletin**

**Kemiko® 100% Solids Self-Leveling Epoxy Clear (SS1202)**

**Description**
Kemiko 100% Solids Self-Leveling Epoxy Clear (SS1202) is a two component, abrasion-resistant epoxy coating that offers excellent adhesion to concrete. Benefits of the product include being user friendly, 0 VOC, self-leveling, minimal odor, and cures to a very hard resilient high-gloss film. This product can be applied as a finish coat on most interior surfaces. Kemiko SS1202 is non-blushing in high humidity and cures overnight.

**Applications**
Kemiko SS1202 can be applied to properly prepared concrete, Kemiko primers, and color coats. Typical applications include hospital and food processing floors, petrochemical and chemical secondary containment, warehouse flooring, showroom floors, concrete countertops, and many other surfaces that require excellent physical and chemical properties. This product is not intended for direct UV exposure.

**Physical Characteristics**

<table>
<thead>
<tr>
<th>Kit Size</th>
<th>Small (1.75Gal) and Large (5.06Gal) kits available</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colors Available</td>
<td>Clear</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>100% (theoretical)</td>
</tr>
<tr>
<td>VOC Contents</td>
<td>0 g/L (theoretical) Compliant to SCAQMD Rule 1113</td>
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<tr>
<td>Mixed Specific Gravity</td>
<td>1.09 (theoretical)</td>
</tr>
<tr>
<td>Adhesion</td>
<td>&gt;350 PSI, Concrete failure (ASTM D4541)</td>
</tr>
<tr>
<td>Gloss</td>
<td>High Gloss, &gt;85 Gloss Units at 60° (ASTM D523)</td>
</tr>
<tr>
<td>Hardness</td>
<td>Shore D &gt;80 (ASTM D2240)</td>
</tr>
<tr>
<td>Abrasion Resistance</td>
<td>69.8 mg loss, CS-17 wheel, 1000g, 1000 cycles (ASTM D4060)</td>
</tr>
</tbody>
</table>

**Application Characteristics**

<table>
<thead>
<tr>
<th>Mix Ratio By Volume</th>
<th>2:1 (A:B) Approximate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pot Life</td>
<td>30 minutes (small 1.75 gallon kit)</td>
</tr>
<tr>
<td></td>
<td>15 minutes (large 5.06 gallon kit)</td>
</tr>
<tr>
<td>Film Thickness</td>
<td>6-100 mils (0.15-2.5mm) wet film thickness (WFT)</td>
</tr>
<tr>
<td>Coverage Per Kit</td>
<td>1.75Gal: 350ft²-450ft² (32.5m²-41.8m²) @ 6-8 mils (0.15-0.20mm) WFT</td>
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<tr>
<td></td>
<td>5.06Gal: 1000ft²-1350ft² (92.9m²-125.4m²) @ 6-8 mils (0.15-0.20mm) WFT</td>
</tr>
</tbody>
</table>

**Dry/Recoat Time**
- Dry to Touch: 8-10 hours
- Light Foot Traffic: 16-24 hours
- Heavy Traffic: 36-48 hours
- Full Chemical & Physical Resistance Cure: 5-7 days
- Recoat Window: Within 24 hours after product reaches Dry to Touch Time

**Primers**
- Kemiko SS1600, SS3400, SS3700, and Quick Grip Primer

**Intermediate Coats**
- Kemiko SS1500 and SS3500

**Thinning**
- Do not thin product

**Clean Up**
- Clean tools with Acetone, Denatured Alcohol, or MEK

**Shelf Life**
- 24 Months from manufacturing date

*Note: Testing was performed at 77°F (25°C) and 50% RH. Product characteristics will vary depending on temperature, humidity and other conditions relative to the environment.*
Packaging Description
Weight per Kit:
Small kit: 16.00 lbs (7.26 kg)
Large kit: 46.16 lbs (20.93 kg)
Kemiko SS1202 Part A Resin SA1202 contains:
11.10 lbs (5.03 kg) / 1.17Gal (4.45 L) of product in a 2 Gallon (7.57 L) container (small kit)
32.25 lbs (14.63 kg) / 3.41Gal (12.92 L) of product in a 6 Gallon (22.71 L) container (large kit)
Kemiko SS1202 Part B Hardener SB1202 contains:
4.90 lbs (2.22 kg) / 0.58Gal (2.20 L) of product in a 1 Gallon (3.78 L) container (small kit)
13.90 lbs (6.30 kg) / 1.65Gal (6.25 L) of product in a 2 Gallon (7.57 L) container (large kit)

Environmental Conditions
For best results, apply when surface temperature is between 50ºF- 85ºF (10ºC-29ºC) and 5ºF (3ºC) above dew point. Avoid using in direct sunlight. Do not apply on rainy or foggy days.

Clean Up
Use Acetone, Denatured Alcohol, or MEK to clean tools.

Storage Conditions
Store between 40°F-100°F (4.4ºC-37.8ºC). Keep in a cool, well-ventilated area, away from direct sunlight and heat. Store in a segregated and safe area, avoiding all possible sources of ignition.

Safety
Care should be taken when using this product. During application, use protective eye wear, proper respirator, and protective gloves. Ensure work spaces are well ventilated. Read product label and SDS carefully for more detailed safety information prior to handling or use.

Disclaimer
Information provided in this technical bulletin is based on laboratory testing under controlled ambient conditions and is used as a guideline only.

Warranty
The following warranty is made in lieu of all other warranties, either expressed or implied. This product is manufactured of selected raw materials by skilled technicians. Neither seller nor manufacturer has any knowledge or control concerning the purchaser’s use of this product and no warranty is made as to the results of any use. The only obligation of either seller or manufacturer shall be to replace any quantity of this product that is proved to be defective. Any claim of defective product must be received in writing within one (1) year from date of shipment. Neither seller nor manufacturer assumes any liability for injury, loss or damage resulting from use of this product.

Contact EPMAR for any additional application information